

Performance you can trust  
for the food industry



The sectors we serve

- Fruit and Vegetables
- Meat
- Fish
- Pharmaceutical
- Dairy
- Confectionery
- Bakery
- Drinks

Technically advanced lubricants developed by chemists and engineers to meet customer needs.  
Our food grade products:

- Reduce production downtime
- Avoid costly product recalls
- Support audit compliance

All products are:

- PFAS free formulations
- Fully synthetic – MOSH and MOAH free formulations
- Certified NSF H1 and ISO 21469

**ROCOL meets stringent hygiene and sanitation standards and has these certifications:**

**ISO 21469 Certified** The international standard for the manufacture of food-grade lubricants.

**Halal and Kosher Certified** All NSF H1 lubricants and NSF registered cleaners are Halal and Kosher certified.

**The Vegan Society Certified** Has registered products that meet the Vegan Trademark criteria.

**DETEX® Technology**

To reduce risk of plastic contamination, all food grade aerosols and standard cartridges are equipped with DETEX® metal detectable plastic components.

PART CODE SELECTOR

| TPM | NSF   | GENERAL LUBRICATION              | 300ml | 400ml | 500ml | 5L    | 20L   | 200L |
|-----|-------|----------------------------------|-------|-------|-------|-------|-------|------|
| 20  | H1    | FOODLUBE® MULTI-LUBE             |       |       | 15120 | 15126 |       |      |
| 31  | H1    | FOODLUBE® SPRAY GREASE           |       | 15030 |       |       |       |      |
| 12  | H1    | FOODLUBE® SPRAY                  | 15710 |       |       |       |       |      |
| 32  | H1    | FOODLUBE® WD SPRAY               | 15010 |       |       |       |       |      |
| 1   | H1    | PRECISION SILICONE SPRAY         |       | 34035 |       |       |       |      |
| 4   | H1    | DRY PTFE SPRAY                   |       | 34235 |       |       |       |      |
| 29  | H1    | BELT DRESSING SPRAY              | 34295 |       |       |       |       |      |
| 35  | H1    | VAC PUMP OIL                     |       |       |       | 16806 | 16805 |      |
| 21  | H1    | FOODLUBE® SUGAR DISSOLVING FLUID |       |       | 15110 | 15116 |       |      |
| 53  | H1,3H | PUROL™ SPRAY GREASE              | 15631 |       |       |       |       |      |
| 51  | H1,3H | PUROL™ FLUID                     |       | 15617 | 15618 | 15619 |       |      |

| TPM | NSF   | BEARINGS                     | 100g  | 370g  | 380g  | 380g (Lubeshuttle) | 700g  | 125ml | 1kg   | 4kg   | 5kg   | 18kg  | 160kg |
|-----|-------|------------------------------|-------|-------|-------|--------------------|-------|-------|-------|-------|-------|-------|-------|
| 7   | H1    | FOODLUBE® UNIVERSAL GREASE 2 |       |       | 15231 |                    |       |       |       |       | 15236 | 15234 |       |
| 60  | H1    | FOODLUBE® AUTOLUBE COMPLETE* |       |       |       |                    |       | 15224 |       |       |       |       |       |
| 60  | H1    | FOODLUBE® AUTOLUBE REFILL*   |       |       |       |                    |       | 15220 |       |       |       |       |       |
| 42  | H1    | FOODLUBE® PREMIER 1          |       |       | 15291 | 15281              |       |       |       | 15296 |       | 15294 |       |
| 61  | H1    | FOODLUBE® UNILUBE            |       |       |       |                    |       | 13010 |       |       |       |       |       |
| 59  | H1    | FOODLUBE® AUTO SF            |       |       |       |                    |       |       |       | 15912 |       | 15913 | 15914 |
| 66  | H1    | FOODLUBE® HI-LOAD SF         |       |       |       |                    |       |       |       | 15966 |       | 15964 |       |
| 37  | H1    | FOODLUBE® ULTRA              |       |       | 15811 |                    |       |       |       |       |       | 15814 |       |
| 34  | H1    | FOODLUBE® EXTREME            |       |       | 15241 | 15282              |       |       |       | 15246 |       | 15244 |       |
| 15  | H1    | FOODLUBE® HI-TEMP 2          |       |       | 15251 |                    |       |       |       | 15256 |       | 15254 |       |
| 56  | H1    | SAPPHIRE® ENDURE             | 12330 |       |       |                    | 12331 |       | 12334 |       | 12336 | 12337 |       |
| 52  | H1,3H | PUROL™ GREASE                |       | 15611 |       |                    |       |       |       | 15616 |       | 15614 |       |

| TPM | NSF | DRIVE & CONVEYOR CHAINS        | 525g  | 125ml | 400ml | 500ml | 5L    | 5kg   | 20L   | 200L  |
|-----|-----|--------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| 20  | H1  | FOODLUBE® MULTI-LUBE           |       |       |       | 15120 | 15126 |       |       |       |
| 10  | H1  | FOODLUBE® CHAIN FLUID          |       |       |       |       | 15506 |       | 15505 |       |
| 62  | H1  | FOODLUBE® CHAIN FLUID UNILUBE  |       | 13011 |       |       |       |       |       |       |
| 16  | H1  | FOODLUBE® CHAIN SPRAY          |       |       | 15610 |       |       |       |       |       |
| 25  | H1  | FOODLUBE® OVERHEAD CHAIN FLUID |       |       |       |       | 15786 |       | 15785 |       |
| 57  | H1  | FOODLUBE® XT CHAIN FLUID       |       |       |       |       |       |       | 15800 | 15801 |
| 24  | H1  | FOODLUBE® ENDURE 00            | 15503 |       |       |       |       | 15504 |       |       |
| 45  | H2  | BAKERLUBE™ HT                  |       |       |       |       |       |       | 15705 |       |

| TPM | NSF | COMPRESSOR & HYDRAULIC | 5L    | 20L   | 200L  |
|-----|-----|------------------------|-------|-------|-------|
| 5   | H1  | FOODLUBE® HI-POWER 22  | 15796 | 15795 | 15799 |
| 6   | H1  | FOODLUBE® HI-POWER 32  | 15896 | 15895 | 15899 |
| 18  | H1  | FOODLUBE® HI-POWER 46  | 15996 | 15995 | 15999 |
| 3   | H1  | FOODLUBE® HI-POWER 68  | 16006 | 16005 | 16009 |
| 17  | H1  | FOODLUBE® HI-POWER 100 | 15946 | 15945 | 15949 |

| TPM | NSF | GEARBOXES               | 5L    | 20L   | 200L  |
|-----|-----|-------------------------|-------|-------|-------|
| 28  | H1  | FOODLUBE® HI-TORQUE 150 | 15426 | 15425 | 15429 |
| 8   | H1  | FOODLUBE® HI-TORQUE 220 | 15526 | 15525 | 15529 |
| 13  | H1  | FOODLUBE® HI-TORQUE 320 | 15766 | 15765 | 15769 |
| 27  | H1  | FOODLUBE® HI-TORQUE 460 |       | 15775 | 15779 |
| 35  | H1  | VAC PUMP OIL            | 16806 | 16805 |       |

| TPM | NSF | ANTI-SEIZE & ASSEMBLY       | 85g   | 400g  | 500g  | 5kg   | 300ml | 400ml |
|-----|-----|-----------------------------|-------|-------|-------|-------|-------|-------|
| 2   | H1  | FOODLUBE® MULTIPASTE        | 15750 | 15851 | 15753 | 15756 |       |       |
| 26  | H1  | FOODLUBE® MULTIPASTE SPRAY  |       |       |       |       | 15751 |       |
| 23  | H1  | FOODLUBE® DISMANTLING SPRAY |       |       |       | 15720 |       |       |

| TPM | NSF | CLEANERS                           | 300ml | 400ml |
|-----|-----|------------------------------------|-------|-------|
| 36  | K2  | ELECTRA CLEAN SPRAY                | 34066 |       |
| 49  | C1  | REMOVER & DEGREASER                | 34151 |       |
| 46  | K1  | INDUSTRIAL CLEANER RAPID DRY SPRAY | 34131 |       |
| 22  | A1  | FOAM CLEANER SPRAY                 |       | 34141 |

\*Grease inside the units is H1



FOODLUBE®

SPECIALIST FOOD GRADE LUBRICANTS

Performance you can trust



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### 3H DIRECT FOOD CONTACT

|                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>ISO 21469 CERTIFIED</b></p> <p><b>20 41</b></p> <p><b>BELT DRESSING SPRAY</b></p> <p>CONDITIONS AND SURFACES OF ALL TYPES OF CONVEYOR BELTS</p>  | <p><b>ISO 21469 CERTIFIED</b></p> <p><b>25 41</b></p> <p><b>VAC PUMP OIL</b></p> <p>MINIMIZES DEPOSITS IN VACUUM PUMPS AND INCREASES PUMP RELIABILITY AND PREVENTS CORROSION FROM INSIDE</p>  | <p><b>ISO 21469 CERTIFIED</b></p> <p><b>41</b></p> <p><b>FOODLUBE SLUGGER DISSOLVING FLUID</b></p> <p>DISSOLVES AND REMOVES GREASE, LUBRICANTS AND PROTECTS AGAINST CORROSION</p>  | <p><b>ISO 21469 CERTIFIED</b></p> <p><b>51 41 3H</b></p> <p><b>PURLOIL FLUID</b></p> <p>MULTI PURPOSE PROCESSING AND RELEASE AGENT FOR DIRECT FOOD CONTACT</p>  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|                                                      |                                                                |  |                     |                                                                                                |
|------------------------------------------------------|----------------------------------------------------------------|--|---------------------|------------------------------------------------------------------------------------------------|
| <b>EXTREME LOW TEMP</b><br>(-50°C TO +160°C)         | LIGHT /<br>HEAVY LOAD<br><br>NORMAL / WET                      |  | ISO 21468 CERTIFIED | MULTI PURPOSE EP GREASE ALL TYPES OF JAMES MACHINES, FRIEDERS AND CHILLERS                     |
| <b>AUTOMATIC LUBRICATION</b><br>(-20°C TO +160°C)    | LIGHT LOAD<br><br>LIGHT /<br>HEAVY LOAD                        |  | ISO 21468 CERTIFIED | HIGH PERFORMANCE EPGrease FLUID EP GREASE, ESPECIALLY SUITED FOR AUTOMATIC LUBRICATION SYSTEMS |
| <b>MULTI PURPOSE/HIGH SPEED</b><br>(-30°C TO +180°C) | LIGHT /<br>HEAVY LOAD<br><br>NORMAL / WET                      |  | ISO 21468 CERTIFIED | HIGH PERFORMANCE MULTI PURPOSE EP GREASE GOOD WITH HIGH SPEEDS AND HEAVY LOADS                 |
| <b>HIGHLY ADHESIVE</b><br>(-15°C TO +160°C)          | LIGHT /<br>HEAVY LOAD                                          |  | ISO 21468 CERTIFIED | HIGHLY ADHESIVE FOOD GRADE EP GREASE SLEDS AND CANS WHERE A THICK COUS LONG LIFE IS REQUIRED   |
| <b>EXTREME WET</b><br>(-30°C TO +160°C)              | LIGHT /<br>HEAVY LOAD                                          |  | ISO 21468 CERTIFIED | MULTI PURPOSE EP GREASE WITH HIGH LEVELS OF WATER RESISTANCE                                   |
| <b>DIRECT CONTACT</b><br>(-10°C TO +110°C)           | LIGHT /<br>MEDIUM LOAD<br><br>3H DIRECT<br>FOOD CONTACT        |  | ISO 21468 CERTIFIED | MULTI PURPOSE GREASE AND FOOD PROCESSING RELEASE AGENT FOR DIRECT FOOD CONTACT                 |
| <b>HIGH TEMP</b><br>(UP TO +200°C)                   | LIGHT /<br>HEAVY LOAD<br><br>NORMAL / WET                      |  | ISO 21468 CERTIFIED | MULTI PURPOSE EP GREASE HIGH TEMPERATURES OR WHERE SILICONE IS REQUIRED                        |
| <b>EXTREME HIGH TEMP</b><br>(UP TO +280°C)           | LIGHT /<br>HEAVY LOAD<br><br>EXTREME / AGGRESSIVE ENVIRONMENTS |  | ISO 21468 CERTIFIED | PPE GREASES AREATIONS REBULCRICATION INTERVALS AND IS EXTREMELY TACKY TO CHEMICAL ATTACK       |

|                                                                                                                                       |                                                                                                                                            |
|---------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>EXTENDED<br/>RELUBRICATION<br/>PERIODS</b></p>                                                                                  | <p><b>CHAIN FLUID</b></p>                                                                                                                  |
| <p><b>ISO 21469 CERTIFIED</b></p>                                                                                                     | <p><b>ISO 21469 CERTIFIED</b></p>                                                                                                          |
| <p><b>FOODLUBE™<br/>ENDURE 00</b></p> <p>29 </p> | <p><b>FOODLUBE™ XT<br/>CHAIN FLUID</b></p> <p>59 </p> |
| <p>SEMI-FLUID GREASE THAT<br/>FOODS AND DRINKS<br/>INTERFACES AND IS EXTREMELY<br/>RESISTANT TO CHEMICAL<br/>ATTACK</p>               | <p>HIGH TEMPERATURE<br/>FOODS AND DRINKS<br/>SPECIAL COOKING OILS<br/>OVEN CHAINS</p>                                                      |

|                                                                                                                             |                                                                   |
|-----------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|
| <p><b>EXTREME HIGH TEMP</b><br/>(+180°C TO +550°C)</p>                                                                      | <p><b>MOIST FILM<br/>(TO +180°C)<br/>DRY FILM (TO +550°C)</b></p> |
| <p><b>ISO 21469 CERTIFIED</b></p>                                                                                           | <p><b>ISO 21469 CERTIFIED</b></p>                                 |
| <p><b>BAKERLUBE™ HT</b></p> <p>49 </p> | <p><b>FOR BAKERY OVEN CHAINS</b><br/>WITH<br/>IS PREFERRED</p>    |

The image displays three vertical panels, each representing a different category of Roocol lubricants. Each panel has a blue header with white text for the product category. The main body of each panel is white, featuring the Roocol logo, the product name, and technical specifications. The bottom of each panel contains a photograph of the product packaging. The top panel is for 'SPUR/HELICAL GEARBOXES' and features 'FOODLUBE HI-TORQUE 150/220/320' with a 20W EP gear oil. The middle panel is for 'WORM DRIVE GEARBOXES' and features 'FOODLUBE HI-TORQUE 460' with a 460 EP gear oil. The bottom panel is for 'GEAR BOX FLUSHING OIL' and features 'VAC PUMP' flushing oil. Each panel also includes a small circular icon with a number (28, 27, and 39 respectively) and a text box indicating ISO 21469 certification.

| GENERAL PURPOSE                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                |                                                                                                                                                                                               |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| WATER BASED                                                                                                                                                                                                                                 | RESIDUE FREE SOLVENT                                                                                                                                                                                                                           | HEAVY DUTY SOLVENT                                                                                                                                                                            |
|  <p><b>FOAM CLEANER SPRAY</b></p> <p>REMOVES GREASE, GRIME AND DIRT. IDEAL FOR ALL SURFACES INCLUDING PLASTICS AND METAL.</p> <p><b>42</b> <b>41</b></p> |  <p><b>INDUSTRIAL CLEANER RAPID DRY SPRAY</b></p> <p>MULTI-PURPOSE DEGREASER DESIGNED TO REMOVE GREASE, OIL, DIRT AND GRIME.</p> <p><b>46</b> <b>41</b></p> |  <p><b>REMOVER &amp; DEGREASER</b></p> <p>CITRUS BASED MULTIPURPOSE CLEANER</p> <p><b>49</b> <b>41</b></p> |
| ELECTRICAL/ ELECTRONIC                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                |                                                                                                                                                                                               |
| RESIDUE FREE SOLVENT                                                                                                                                                                                                                        |  <p><b>ELECTRA CLEAN SPRAY</b></p> <p>EXTREMELY FAST EVAPORATING SOLVENT FOR ELECTRICAL MOTORS, RELAYS AND SWITCHGEARS.</p> <p><b>36</b> <b>42</b></p>       |                                                                                                                                                                                               |
| DISMANTLING                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                |                                                                                                                                                                                               |
| PENETRATING LUBRICANTS                                                                                                                                                                                                                      |  <p><b>FOODLUBE DISMANTLING SPRAY</b></p> <p>ISO 21469 CERTIFIED</p> <p><b>43</b> <b>41</b></p>                                                               |                                                                                                                                                                                               |
| AEROSOL APPLIED                                                                                                                                                                                                                             |  <p><b>FOODLUBE MULTIPASTE SPRAY</b></p> <p>ISO 21469 CERTIFIED</p> <p><b>46</b> <b>41</b></p>                                                                |                                                                                                                                                                                               |
| MANUAL APPLICATION                                                                                                                                                                                                                          |  <p><b>FOODLUBE MULTIPASTE</b></p> <p>ISO 21469 CERTIFIED</p> <p><b>42</b> <b>41</b></p>                                                                      |                                                                                                                                                                                               |
| ANTI-SEIZE, ASSEMBLY AND DRY FILM LUBRICATION                                                                                                                                                                                               |                                                                                                                                                                                                                                                |                                                                                                                                                                                               |
| MANUAL APPLICATION                                                                                                                                                                                                                          |  <p><b>FOODLUBE MULTIPASTE</b></p> <p>ISO 21469 CERTIFIED</p> <p><b>42</b> <b>41</b></p>                                                                      |                                                                                                                                                                                               |

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