

Performance you can trust

ULTRACUT® 620 Extreme Pressure Long Life Chlorine Free Semi-Synthetic Cutting Fluid

ULTRACUT® 620 is an extreme pressure, chlorine free, semi-synthetic water mix cutting fluid formulated to give a long and predictable sump life. It provides extra performance in medium/severe cutting operations on a wide range of ferrous and non-ferrous metals. The combination of extreme pressure performance, excellent corrosion and staining inhibition and long sump life permits increased production rates and provides cost effective use.

ULTRACUT® 620 can also be used as a grinding fluid enabling the user to rationalise to one fluid for both cutting and grinding operations.

Features

- Contains no chlorinated additives.
- Extends tool life.
- Promotes excellent surface finish.
- Suitable for cutting and grinding operations.
- Suitable for medium/severe cutting operations.
- Long and predictable sump life.
- Inherently resistant to degradation.
- Suitable for use with a wide range of ferrous and non-ferrous metals.
- Inhibits corrosion and staining.
- Resists foaming.
- Emulsifies tramp oil.

Directions for Use

Recommended dilution: ULTRACUT® 620 should be used between 20:1 and 40:1 for cutting and 40:1 to 55:1 for grinding depending on the severity of the operation, workpiece material and water hardness. To ensure dilution accuracy, it is preferable to use a ROCOL® Automatic Fluid Mixer.

For manual mixing, add the concentrate to water at the recommended dilution ratio, stirring continuously.

It is advisable to use the appropriate ROCOL® ULTRAGUARD® Machine Tool Care product at fluid changeovers. Optimum fluid life is obtained by adequate initial machine cleaning, correct dilution control and regular maintenance of fluid, particularly prior to weekends and shutdown periods.

T +44 (0) 113 232 2600
F +44 (0) 113 232 2740
E customer-service@rocol.com
www.rocol.com

ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

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BS EN ISO 9001
Certificate No. FM 12448



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Appearance	Blue concentrate forming a blue opaque emulsion
Odour	Mild
pH	9.5 at 15:1
Density at 20°C	1.00 g/cm ³
Storage	Store at normal ambient temperature (5°C to 30°C)
Pack Sizes – Part Codes	20 ltr - 51383 200 ltr - 51389

Refractometer Calibration:

Dilution ratio	10:1	20:1	30:1	40:1	50:1	60:1
Refractometer reading	8.7	5.0	3.1	2.3	1.9	1.7

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