

Performance you can trust

GLASSFLO 785 High Performance Dry Delivery Coating

Glassflo 785 is a dispersion of graphite in a thermal setting resin. Glassflo 785 is a dry coating system for scoops, troughs and deflectors used on all types of glass forming delivery equipment.

Dry delivery coatings are now used almost universally to provide lubrication between the delivery equipment and the gob. Glassflo 785 achieves this without the smoke, fumes or carbon build up associated with wet delivery lubricants. The durable, graphited, epoxy resin bonded coating provides long life lubrication ensuring constant and accurate gob delivery.

Features

- Air cured.
- Long life, graphited, epoxy resin bonded coating.
- Gives consistent delivery speed.
- Easily applied by brush.
- Suitable for patch coating.
- Unique easy mix container.

Directions for Use

Initial Preparation

- Remove all previous coating.
- For patch coating, clean with normal degreasing solvent.

Application

- Ensure delivery equipment is at 20°C to 25°C.
- Mix parts A & B together by puncturing Part B container and allowing contents to drain into the larger Part A container.
- Mix to uniform consistency.
- Once parts A & B are mixed curing will commence.
- Apply immediately after mixing.
- Only one coat is necessary.
- Recommended coating thickness not less than 1.0mm.
- Glassflo 785 will remain usable for up to 40 minutes after mixing depending on ambient temperature.

Cure Time

- Treated equipment ready for use after 8 hours at 20°C to 25°C. For best results leave for 24 hours before use.

T +44 (0) 113 232 2600
F +44 (0) 113 232 2740
E customer-service@rocol.com
www.rocol.com

ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

ROCOL A division of **ITW** Ltd



BS EN ISO 9001
Certificate No. FM 12448



BS EN ISO 14001
Certificate No. EMS 67596



OHSAS 18001
Certificate No. OHS 78173



INVESTOR IN PEOPLE

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

Technical Data

ROCOL[®]

Performance you can trust

N.B.

This product is **not** suitable for spraying.

On no account should Part B be added whilst PART A is warm otherwise it will harden immediately.

Should product be stored at temperatures below 10°C Part A may stiffen slightly. To bring back to workable condition simply mix Part A and allow to stabilise for 4 hours at room temperature (15 -20°C).

Appearance	Smooth black paste (Part A)
Solid Lubricant	Graphite
Solids Content	27% (Part A)
Binder	Epoxy Resin
Solvent	Glycol
Storage	Storage at 0°C to 40°C. Do not allow to freeze.
Pack Sizes – Part Codes	500g - 78844

Date: Jan-09

T +44 (0) 113 232 2600
F +44 (0) 113 232 2740
E customer-service@rocol.com
www.rocol.com

ROCOL House, Swillington, Leeds LS26 8BS

Registered Company No. 559693 VAT No. 742 0531 67
Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

ROCOL A division of **ITW** Ltd



BS EN ISO 9001
Certificate No. FM 12448



BS EN ISO 14001
Certificate No. EMS 67596



OHSAS 18001
Certificate No. OHS 78173



INVESTOR IN PEOPLE

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.