

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Product name : LAYOUT INK Fluid (White)  
UFI : 5HD0-S0FE-Q00M-Y72M

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use  
Industrial/Professional use spec : Industrial  
For professional use only

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

##### Manufacturer

ROCOL a division of ITW Ltd  
Rocol House Wakefield Rd, Swillington  
LS26 8BS Leeds – West Yorkshire  
United Kingdom  
T +44 (0)113 232 2600  
[customer.service@rocol.com](mailto:customer.service@rocol.com) - [www.rocol.com](http://www.rocol.com)

#### 1.4. Emergency telephone number

Emergency number : +44 (0)113 232 2600

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2 H225  
Serious eye damage/eye irritation, Category 2 H319  
Full text of H- and EUH-statements: see section 16

##### Adverse physicochemical, human health and environmental effects

No additional information available

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS02

GHS07

Signal word (CLP) : Danger

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Hazard statements (CLP)	: H225 - Highly flammable liquid and vapour. H319 - Causes serious eye irritation.
Precautionary statements (CLP)	: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P280 - Wear protective clothing, eye protection, face protection, protective gloves. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337+P313 - If eye irritation persists: Get medical advice/attention.

### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
PL020 POLISH	The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Titanium Dioxide substance with national workplace exposure limit(s) (GB)	CAS-No.: 12026-28-7 EC-No.: 236-675-5 REACH-no: 01-2119489379-17	15 – 30	Not classified
KAOLIN substance with national workplace exposure limit(s) (GB)	CAS-No.: 1332-58-7 EC-No.: 310-194-1 REACH-no: EXEMPTED IN ACCORDANCE WITH ANNEX 7	5 – 10	Not classified
PL020 POLISH	-	5 – 10	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 2, H371

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing.

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Get medical advice/attention.

First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after eye contact : Causes serious eye irritation.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

Fire hazard : Highly flammable liquid and vapour.

Explosion hazard : May form flammable/explosive vapour-air mixture.

### 5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Remove ignition sources. Use special care to avoid static electric charges. No open flames. No smoking.

#### 6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage.

### 6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapours are flammable.

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Precautions for safe handling	: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Use only non-sparking tools.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures	: Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment.
Storage conditions	: Keep only in the original container in a cool, well ventilated place away from : Heat sources, Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep in fireproof place. Keep container tightly closed.
Incompatible products	: Strong bases. Strong acids.
Incompatible materials	: Sources of ignition. Direct sunlight. Heat sources.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

Titanium Dioxide (12026-28-7)	
United Kingdom - Occupational Exposure Limits	
Local name	Titanium dioxide
WEL TWA (OEL TWA) [1]	4 mg/m <sup>3</sup> respirable 10 mg/m <sup>3</sup> total inhalable
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
KAOLIN (1332-58-7)	
United Kingdom - Occupational Exposure Limits	
Local name	Kaolin
WEL TWA (OEL TWA) [1]	2 mg/m <sup>3</sup> respirable dust
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

#### 8.1.2. Recommended monitoring procedures

No additional information available

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

No additional information available

#### 8.1.5. Control banding

No additional information available

### 8.2. Exposure controls

#### 8.2.1. Appropriate engineering controls

No additional information available

#### 8.2.2. Personal protection equipment

**Personal protective equipment:**

Avoid all unnecessary exposure.

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### Personal protective equipment symbol(s):



#### 8.2.2.1. Eye and face protection

##### Eye protection:

Chemical goggles or safety glasses

#### 8.2.2.2. Skin protection

##### Hand protection:

Wear protective gloves. Nitrile rubber gloves

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Wear a respirator conforming to EN140 with Type A filter or better

#### 8.2.2.4. Thermal hazards

No additional information available

#### 8.2.3. Environmental exposure controls

##### Other information:

Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: white.
Odour	: Characteristic odour.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: 13 °C
Auto-ignition temperature	: >100
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

VOC content : 737 g/l

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No additional information available

#### 10.2. Chemical stability

Highly flammable liquid and vapour. May form flammable/explosive vapour-air mixture.

#### 10.3. Possibility of hazardous reactions

Not established.

#### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Open flame.

#### 10.5. Incompatible materials

Strong acids. Strong bases.

#### 10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. May release flammable gases.

### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

Titanium Dioxide (12026-28-7)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity)

PL020 POLISH	
LD50 oral rat	7060 mg/kg
Skin corrosion/irritation	: Not classified
Additional information	: Based on available data, the classification criteria are not met

Titanium Dioxide (12026-28-7)	
pH	7

KAOLIN (1332-58-7)	
pH	Approx. 7
Serious eye damage/irritation	: Causes serious eye irritation.

Titanium Dioxide (12026-28-7)	
pH	7

KAOLIN (1332-58-7)	
pH	Approx. 7

Respiratory or skin sensitisation : Not classified  
Additional information : Based on available data, the classification criteria are not met  
Germ cell mutagenicity : Not classified  
Additional information : Based on available data, the classification criteria are not met  
Carcinogenicity : Not classified  
Additional information : Based on available data, the classification criteria are not met

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Titanium Dioxide (12026-28-7)	
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
Additional information	: Based on available data, the classification criteria are not met
STOT-single exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met

PL020 POLISH	
STOT-single exposure	May cause damage to organs.
STOT-repeated exposure	: Not classified
Additional information	: Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified
Additional information	: Based on available data, the classification criteria are not met

### 11.2. Information on other hazards

#### 11.2.1. Endocrine disrupting properties

No additional information available

#### 11.2.2. Other information

Potential adverse human health effects and symptoms : Based on available data, the classification criteria are not met

## SECTION 12: Ecological information

### 12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

Titanium Dioxide (12026-28-7)	
LC50 - Fish [1]	155 mg/l Test organisms (species): other:Japanese Medaka
EC50 - Crustacea [1]	19.3 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	27.8 mg/l Test organisms (species): Daphnia magna
EC50 - Other aquatic organisms [1]	> 100 mg/l Test organisms (species):
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
LOEC (chronic)	5 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 2.92 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

KAOLIN (1332-58-7)	
LC50 - Fish [1]	> 1000 mg/l
EC50 - Other aquatic organisms [1]	> 1000 mg/l

### 12.2. Persistence and degradability

LAYOUT INK Fluid (White)	
Persistence and degradability	Not established.

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 12.3. Bioaccumulative potential

#### LAYOUT INK Fluid (White)

Bioaccumulative potential	Not established.
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### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

Additional information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods






Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

Additional information : Handle empty containers with care because residual vapours are flammable.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
UN 1170	UN 1170	UN 1170	UN 1170	UN 1170
<b>14.2. UN proper shipping name</b>				
ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	Ethanol solution	ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)	ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)
<b>Transport document description</b>				
UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II, (D/E)	UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II	UN 1170 Ethanol solution, 3, II	UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II	UN 1170 ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION), 3, II
<b>14.3. Transport hazard class(es)</b>				
3	3	3	3	3
				
<b>14.4. Packing group</b>				
II	II	II	II	II



# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR) : F1  
Special provisions (ADR) : 144, 601  
Limited quantities (ADR) : 1I  
Excepted quantities (ADR) : E2  
Packing instructions (ADR) : P001, IBC02, R001  
Mixed packing provisions (ADR) : MP19  
Portable tank and bulk container instructions (ADR) : T4  
Portable tank and bulk container special provisions (ADR) : TP1  
Tank code (ADR) : LGBF  
Vehicle for tank carriage : FL  
Transport category (ADR) : 2  
Special provisions for carriage - Operation (ADR) : S2, S20  
Hazard identification number (Kemler No.) : 33  
Orange plates :



Tunnel restriction code (ADR) : D/E  
EAC code : •2YE

#### Transport by sea

Special provisions (IMDG) : 144  
Limited quantities (IMDG) : 1 L  
Excepted quantities (IMDG) : E2  
Packing instructions (IMDG) : P001  
IBC packing instructions (IMDG) : IBC02  
Tank instructions (IMDG) : T4  
Tank special provisions (IMDG) : TP1  
EmS-No. (Fire) : F-E  
EmS-No. (Spillage) : S-D  
Stowage category (IMDG) : A  
Properties and observations (IMDG) : Colourless, volatile liquids. Pure ETHANOL: flashpoint 13°C c.c. Explosive limits: 3.3% to 19% Miscible with water.

#### Air transport

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y341  
PCA limited quantity max net quantity (IATA) : 1L  
PCA packing instructions (IATA) : 353  
PCA max net quantity (IATA) : 5L  
CAO packing instructions (IATA) : 364  
CAO max net quantity (IATA) : 60L  
Special provisions (IATA) : A3, A58, A180  
ERG code (IATA) : 3L

#### Inland waterway transport

Classification code (ADN) : F1  
Special provisions (ADN) : 144, 601  
Limited quantities (ADN) : 1 L

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Excepted quantities (ADN)	: E2
Equipment required (ADN)	: PP, EX, A
Ventilation (ADN)	: VE01
Number of blue cones/lights (ADN)	: 1

### Rail transport

Classification code (RID)	: F1
Special provisions (RID)	: 144, 601
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001, IBC02, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1
Tank codes for RID tanks (RID)	: LGBF
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE7
Hazard identification number (RID)	: 33

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

##### VOC Directive (2004/42)

VOC content : 737 g/l

##### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

##### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

# LAYOUT INK Fluid (White)

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 16: Other information

#### Indication of changes

Section	Changed item	Change	Comments
	Supersedes version of	Added	
	Revision date	Modified	

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

#### Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H371	May cause damage to organs.
STOT SE 2	Specific target organ toxicity – Single exposure, Category 2

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.