



GLASSFLO 5000

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Issue date: 04/06/2014 Revision date: 02/02/2023 Supersedes version of: 12/05/2022 Version: 5.2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : GLASSFLO 5000
UFI : 20C0-P019-600Q-22KF

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use
Industrial/Professional use spec : Industrial
For professional use only
Use of the substance/mixture : Lubricants, Greases and Release Products

1.2.2. Uses advised against

Restrictions on use : Acetone is listed as a reportable explosives precursor in Annex II of EU regulation 2019/1148

1.3. Details of the supplier of the safety data sheet

Manufacturer

ROCOL a division of ITW Ltd
Rocol House Wakefield Rd, Swillington
LS26 8BS Leeds – West Yorkshire
United Kingdom
T +44 (0)113 232 2600
customer.service@rocol.com - www.rocol.com

1.4. Emergency telephone number

Emergency number : +44 (0)113 232 2600

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH	0344 892 0111	Only for healthcare professionals

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Flammable liquids, Category 2 H225
Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Specific target organ toxicity – Single exposure, Category 3, Narcosis H336
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS02

GHS07

Signal word (CLP)

: Danger

Contains

: ACETONE

Hazard statements (CLP)

: H225 - Highly flammable liquid and vapour.

H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

H336 - May cause drowsiness or dizziness.

Precautionary statements (CLP)

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P312 - Call a POISON CENTRE or doctor if you feel unwell.

P337+P313 - If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Xylene substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit (Note C)	CAS-No.: 1330-20-7 EC-No.: 215-535-7 EC Index-No.: 601-022-00-9 REACH-no: 01-2119488216-32	30 – 50	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Dermal), H312 Skin Irrit. 2, H315
ACETONE substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	CAS-No.: 67-64-1 EC-No.: 200-662-2 EC Index-No.: 606-001-00-8 REACH-no: 01-2119471330-49	30 – 50	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

Note C: Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.

Full text of H- and EUH-statements: see section 16

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SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause drowsiness or dizziness.
Symptoms/effects after skin contact	: Causes skin irritation.
Symptoms/effects after eye contact	: Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard	: Highly flammable liquid and vapour.
Explosion hazard	: May form flammable/explosive vapour-air mixture.

5.3. Advice for firefighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Remove ignition sources. Use special care to avoid static electric charges. No open flames. No smoking.
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6.1.1. For non-emergency personnel

Emergency procedures	: Evacuate unnecessary personnel.
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6.1.2. For emergency responders

Protective equipment	: Equip cleanup crew with proper protection. Avoid breathing dust/fume/gas/mist/vapours/spray.
Emergency procedures	: Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage.
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6.4. Reference to other sections

See Section 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Handle empty containers with care because residual vapours are flammable.
Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. No open flames. No smoking. Use only non-sparking tools. Avoid breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area.
Hygiene measures : Wash hands, forearms and face thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment.
Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep in fireproof place. Keep container tightly closed.
Incompatible products : Strong bases. Strong acids.
Incompatible materials : Sources of ignition. Direct sunlight. Heat sources.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Xylene (1330-20-7)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Xylene, mixed isomers, pure
IOEL TWA	221 mg/m ³
IOEL TWA [ppm]	50 ppm
IOEL STEL	442 mg/m ³
IOEL STEL [ppm]	100 ppm
Remark	Skin
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
United Kingdom - Occupational Exposure Limits	
Local name	Xylene
WEL TWA (OEL TWA) [1]	220 mg/m ³ o-,m-,p- or mixed isomers
WEL TWA (OEL TWA) [2]	50 ppm o-,m-,p- or mixed isomers
WEL STEL (OEL STEL)	441 mg/m ³ o-,m-,p- or mixed isomers
WEL STEL (OEL STEL) [ppm]	100 ppm o-,m-,p- or mixed isomers
Remark	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

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Xylene (1330-20-7)	
United Kingdom - Biological limit values	
Local name	Xylene, o-, m-, p- or mixed isomers
BMGV	650 mmol/mol Creatinine Parameter: methyl hippuric acid - Medium: urine - Sampling time: Post shift
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
ACETONE (67-64-1)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Acetone
IOEL TWA	1210 mg/m ³
IOEL TWA [ppm]	500 ppm
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
United Kingdom - Occupational Exposure Limits	
Local name	Acetone
WEL TWA (OEL TWA) [1]	1210 mg/m ³
WEL TWA (OEL TWA) [2]	500 ppm
WEL STEL (OEL STEL)	3620 mg/m ³
WEL STEL (OEL STEL) [ppm]	1500 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or safety glasses

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8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Wear protective gloves.

8.2.2.3. Respiratory protection

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Black.
Odour	: Characteristic odour.
Odour threshold	: Not available
Melting point	: Not available
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: -17 °C
Auto-ignition temperature	: >100
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

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10.2. Chemical stability

Highly flammable liquid and vapour. May form flammable/explosive vapour-air mixture.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Open flame.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. May release flammable gases.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Xylene (1330-20-7)

LD50 dermal rabbit	12126 mg/kg bodyweight Animal: rabbit, Animal sex: male
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ACETONE (67-64-1)

LD50 oral rat	5800 mg/kg bodyweight Animal: rat, Animal sex: female
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LD50 dermal rat	15800 mg/kg
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LC50 Inhalation - Rat	76 mg/l/4h
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Skin corrosion/irritation : Causes skin irritation.
Additional information : Repeated exposure may cause skin dryness or cracking.
Serious eye damage/irritation : Causes serious eye irritation.
Respiratory or skin sensitisation : Not classified
Additional information : Based on available data, the classification criteria are not met
Germ cell mutagenicity : Not classified
Additional information : Based on available data, the classification criteria are not met
Carcinogenicity : Not classified
Additional information : Based on available data, the classification criteria are not met

Xylene (1330-20-7)

IARC group	3 - Not classifiable
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Reproductive toxicity : Not classified
Additional information : Based on available data, the classification criteria are not met

ACETONE (67-64-1)

LOAEL (animal/female, F0/P)	11298 mg/kg bodyweight Animal: mouse, Animal sex: female
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NOAEL (animal/male, F0/P)	900 mg/kg bodyweight Animal: rat, Animal sex: male, Remarks on results: other:Generation not specified (migrated information)
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STOT-single exposure : May cause drowsiness or dizziness.

ACETONE (67-64-1)

STOT-single exposure	May cause drowsiness or dizziness.
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STOT-repeated exposure : Not classified
Additional information : Based on available data, the classification criteria are not met

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Xylene (1330-20-7)	
LOAEL (oral, rat, 90 days)	150 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPP 82-1 (90-Day Oral Toxicity)

Aspiration hazard : Not classified
Additional information : Based on available data, the classification criteria are not met

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

No additional information available

11.2.2. Other information

Potential adverse human health effects and symptoms : Based on available data, the classification criteria are not met

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

Xylene (1330-20-7)	
LC50 - Fish [1]	2.6 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	> 3.4 mg/l Test organisms (species): Ceriodaphnia dubia
NOEC chronic fish	> 1.3 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '56 d'

ACETONE (67-64-1)

LOEC (chronic)	> 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

GLASSFLO 5000	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

GLASSFLO 5000	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

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12.7. Other adverse effects

Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods






Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

Additional information : Handle empty containers with care because residual vapours are flammable.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 1993	UN 1993	UN 1993	UN 1993	UN 1993
14.2. UN proper shipping name				
FLAMMABLE LIQUID, N.O.S.	FLAMMABLE LIQUID, N.O.S.	Flammable liquid, n.o.s.	FLAMMABLE LIQUID, N.O.S.	FLAMMABLE LIQUID, N.O.S.
Transport document description				
UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETONE), 3, II, (D/E)	UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETONE), 3, II	UN 1993 Flammable liquid, n.o.s. (ACETONE), 3, II	UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETONE), 3, II	UN 1993 FLAMMABLE LIQUID, N.O.S. (ACETONE), 3, II
14.3. Transport hazard class(es)				
3	3	3	3	3
				
14.4. Packing group				
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR) : F1
Special provisions (ADR) : 274, 601, 640C
Limited quantities (ADR) : 1I
Excepted quantities (ADR) : E2
Packing instructions (ADR) : P001
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T7

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Portable tank and bulk container special provisions (ADR) : TP1, TP8, TP28

Tank code (ADR) : L1.5BN

Vehicle for tank carriage : FL

Transport category (ADR) : 2

Special provisions for carriage - Operation (ADR) : S2, S20

Hazard identification number (Kemler No.) : 33

Orange plates :



Tunnel restriction code (ADR) : D/E

EAC code : •3YE

Transport by sea

Special provisions (IMDG) : 274

Limited quantities (IMDG) : 1 L

Excepted quantities (IMDG) : E2

Packing instructions (IMDG) : P001

IBC packing instructions (IMDG) : IBC02

Tank instructions (IMDG) : T7

Tank special provisions (IMDG) : TP1, TP28, TP8

EmS-No. (Fire) : F-E

EmS-No. (Spillage) : S-E

Stowage category (IMDG) : B

Air transport

PCA Excepted quantities (IATA) : E2

PCA Limited quantities (IATA) : Y341

PCA limited quantity max net quantity (IATA) : 1L

PCA packing instructions (IATA) : 353

PCA max net quantity (IATA) : 5L

CAO packing instructions (IATA) : 364

CAO max net quantity (IATA) : 60L

Special provisions (IATA) : A3

ERG code (IATA) : 3H

Inland waterway transport

Classification code (ADN) : F1

Special provisions (ADN) : 274, 601, 640C

Limited quantities (ADN) : 1 L

Excepted quantities (ADN) : E2

Carriage permitted (ADN) : T

Equipment required (ADN) : PP, EX, A

Ventilation (ADN) : VE01

Number of blue cones/lights (ADN) : 1

Rail transport

Classification code (RID) : F1

Special provisions (RID) : 274, 601, 640C

Limited quantities (RID) : 1L

Excepted quantities (RID) : E2

Packing instructions (RID) : P001

Mixed packing provisions (RID) : MP19

Portable tank and bulk container instructions (RID) : T7

Portable tank and bulk container special provisions (RID) : TP1, TP8, TP28

Tank codes for RID tanks (RID) : L1.5BN

Transport category (RID) : 2

Colis express (express parcels) (RID) : CE7

Hazard identification number (RID) : 33

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14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

ANNEX II REPORTABLE EXPLOSIVES PRECURSORS

List of substances on their own or in mixtures or in substances for which suspicious transactions and significant disappearances and thefts are to be reported to the relevant national contact point within 24 hours.

Name	CAS-No.	Combined Nomenclature code (CN)	Combined Nomenclature code for mixture without constituents which would determine classification under another CN code
Acetone	67-64-1	2914 11 00	ex 3824 99 92

Please see https://ec.europa.eu/home-affairs/system/files/2021-11/list_of_competent_authorities_and_national_contact_points_en.pdf

Drug Precursors Regulation (273/2004)

Contains substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

Name	CN designation	CAS-No.	CN code	Category	Threshold	Annex
Acetone		67-64-1	2914 11 00	Category 3		Annex I

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes

Section	Changed item	Change	Comments
	Supersedes version of	Added	

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Indication of changes			
Section	Changed item	Change	Comments
	Revision date	Modified	

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 2	Flammable liquids, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.